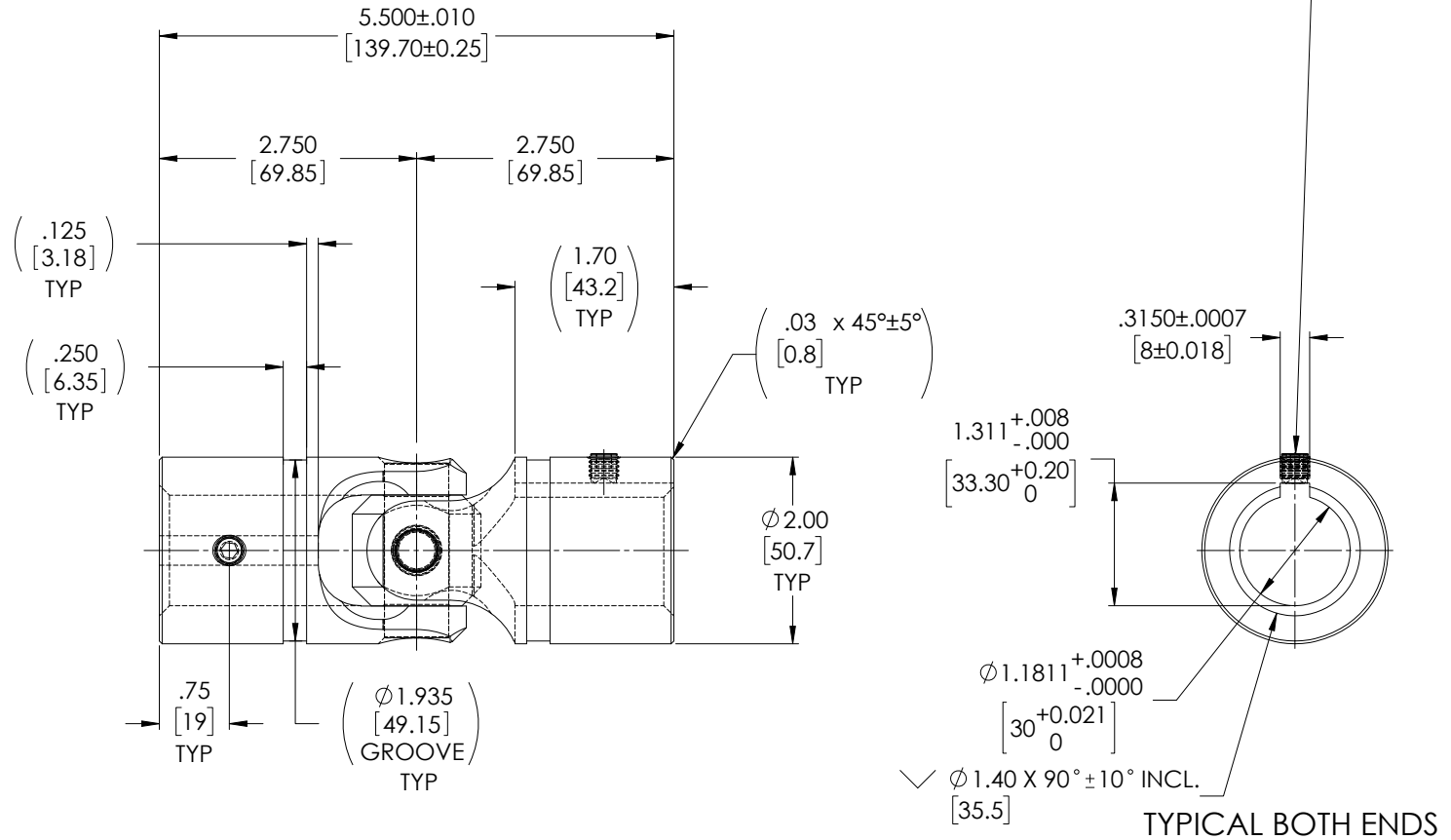
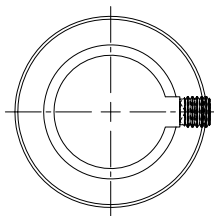
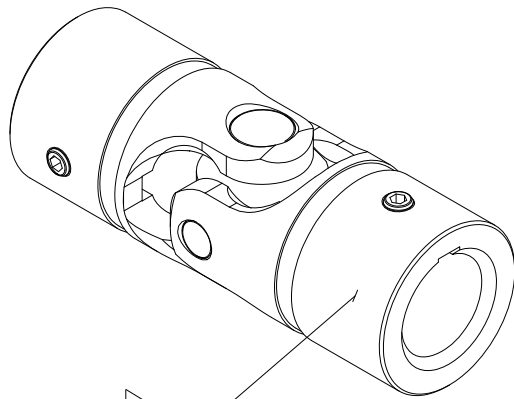


APPROVED

FOR
REFERENCE
ONLY

SOC. SET SCREW, M8x1.25 x 8mm, CUP POINT, 18-8 STAINLESS ST'L 2X



NOTE(s), UNLESS OTHERWISE SPECIFIED.

1 MARK ASSEMBLY w/ "BELDEN" LOGO, PART NUMBER, REVISION LEVEL (IF ANY), DATE OF MANUFACTURE & BELDEN JOB No.

(2) LUBRICATE U-JOINT w/ LUBRIPLATE # 1200-2, NLGI GRADE 2, AW/EP, LITHIUM GREASE OR EQUIVALENT.

(3) REFERENCE, MATERIAL: YOKES... TYPE 303 STAINLESS STEEL,
BLOCK & PINS... TYPE 416 STAINLESS STEEL,
RETAINING RING... TYPE 302 STAINLESS STEEL,
SET SCREWS... TYPE 18-8 STAINLESS STEEL.

(4) REF., MAXIMUM OPERATING ANGLE: 45°

DO NOT SCALE DRAWING

REVISIONS							
ZONE	REV.	DESCRIPTION	DATE	APPROVED			
	A	INITIAL RELEASE	8/23/2019	JP			

UNLESS OTHERWISE SPECIFIED CHAMFER ALL HOLES BREAK ALL SHARP CORNERS DE-BURR ALL FEATURES		STANDARD TOLERANCES, UNLESS OTHERWISE SPECIFIED		MATERIAL STAINLESS STEEL		INITIALS		DATE	
TURNED SURFACES: $\sqrt{63}$		DIMENSIONS ARE IN INCHES [mm]		HEAT TREAT SEE DETAIL DRAWINGS		DRAWN		JP	
MILLED SURFACES: $\sqrt{125}$		ANGULAR MACHINED: ±1.0°		FINISH		CHECKED		RNK	
		FRACTIONAL: ±.015°		NONE		ENG APPR		RNK	
		TWO PLACE DECIMAL: ±.010°				MFG APPR			
		THREE PLACE DECIMAL: ±.005°				QC APPR			
		FOUR PLACE DECIMAL: ±.0005°							
		CONCENTRICITY: .0025" T.I.R.							

Belden Incorporated www.beldenuniversal.com			
TITLE: ASSEMBLY, UNIVERSAL JOINT			
SIZE A	DWG. NO. UJ-SS2000x30K	REV A	
SCALE: 1:1 WT (Lbs): 3.043 SHEET 1 OF 2			