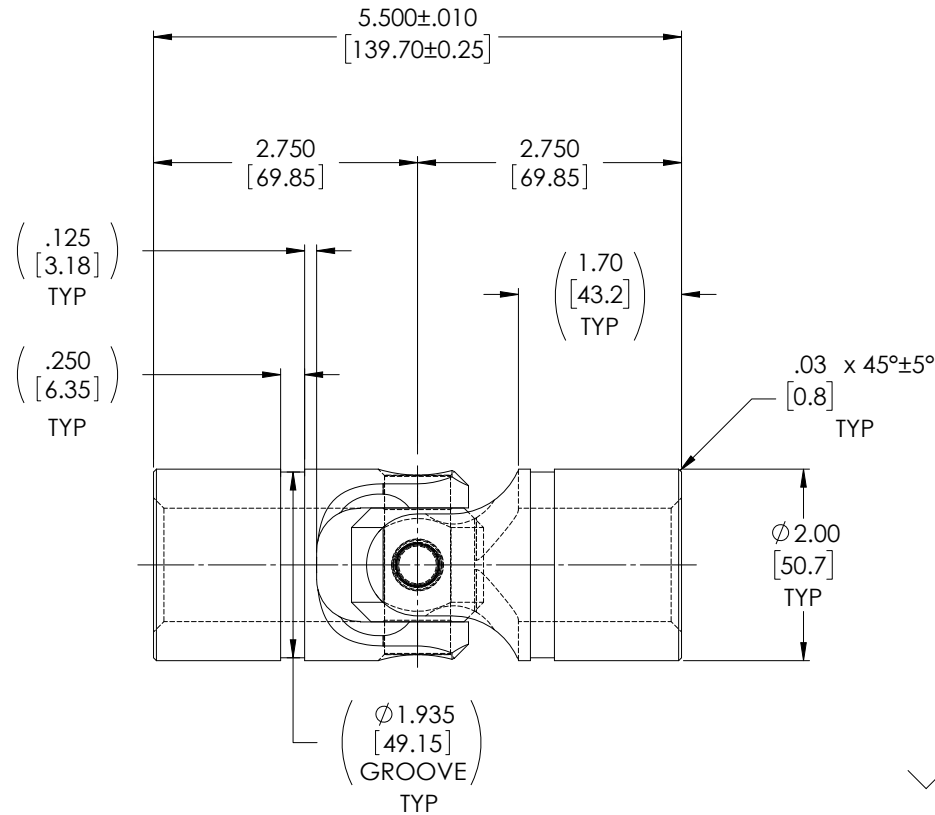
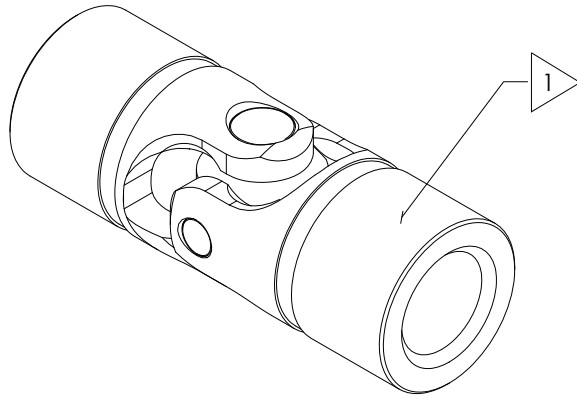


APPROVED

FOR
REFERENCE
ONLY

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	INITIAL RELEASE	6/6/2019	JP



Ø1.1811^{+0.0008}
-0.0000
[30^{+0.021}
0]

✓ Ø1.40 X 90°±10° INCL.
[35.5]

TYPICAL BOTH ENDS

NOTE(s), UNLESS OTHERWISE SPECIFIED.

1 MARK ASSEMBLY w/ "BELDEN" LOGO, PART NUMBER, REVISION LEVEL (IF ANY), DATE OF MANUFACTURE & BELDEN JOB No.

(2) LUBRICATE U-JOINT w/ LUBRIPLATE # 1200-2, NLGI GRADE 2, AW/EP, LITHIUM GREASE OR EQUIVALENT.

(3) REFERENCE, MATERIAL: YOKES... TYPE 303 STAINLESS STEEL,
BLOCK & PINS... TYPE 416 STAINLESS STEEL,
RETAINING RING... TYPE 302 STAINLESS STEEL.

(4) REF., MAXIMUM OPERATING ANGLE: 45°

DO NOT SCALE DRAWING

UNLESS OTHERWISE SPECIFIED CHAMFER ALL HOLES BREAK ALL SHARP CORNERS DE-BURR ALL FEATURES TURNED SURFACES: $\sqrt{63}$ MILLED SURFACES: $\sqrt{125}$ PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BELDEN UNIVERSAL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BELDEN UNIVERSAL IS PROHIBITED.	STANDARD TOLERANCES, UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES [mm] ANGULAR MACHINED: $\pm 1.0^\circ$ FRACTIONAL: $\pm .015^\circ$ TWO PLACE DECIMAL: $\pm .010^\circ$ THREE PLACE DECIMAL: $\pm .005^\circ$ FOUR PLACE DECIMAL: $\pm .0005^\circ$ CONCENTRICITY: .0025 T.I.R. ALL HOLES TO BE LOCATED ON CENTERLINE (C) WITHIN .005" T.I.R. INTERPRET GEOMETRIC TOLERANCES I.A.W. ASME Y14.5	MATERIAL STAINLESS STEEL HEAT TREAT SEE DETAIL DRAWINGS FINISH NONE	INITIALS		DATE		Belden Incorporated www.beldenuniversal.com TITLE: ASSEMBLY, UNIVERSAL JOINT SIZE A DWG. NO. UJ-SS2000x30 SCALE: 1:1 WT (lbs): 3.084 SHEET 1 OF 2
	DRAWN	JP	06/JUN/19				
	CHECKED	RNK	06/24/2019				
	ENG APPR.	RNK	07/12/2019				
				MFG APPR.			REV A
				QC APPR.			
				COMMENTS:			