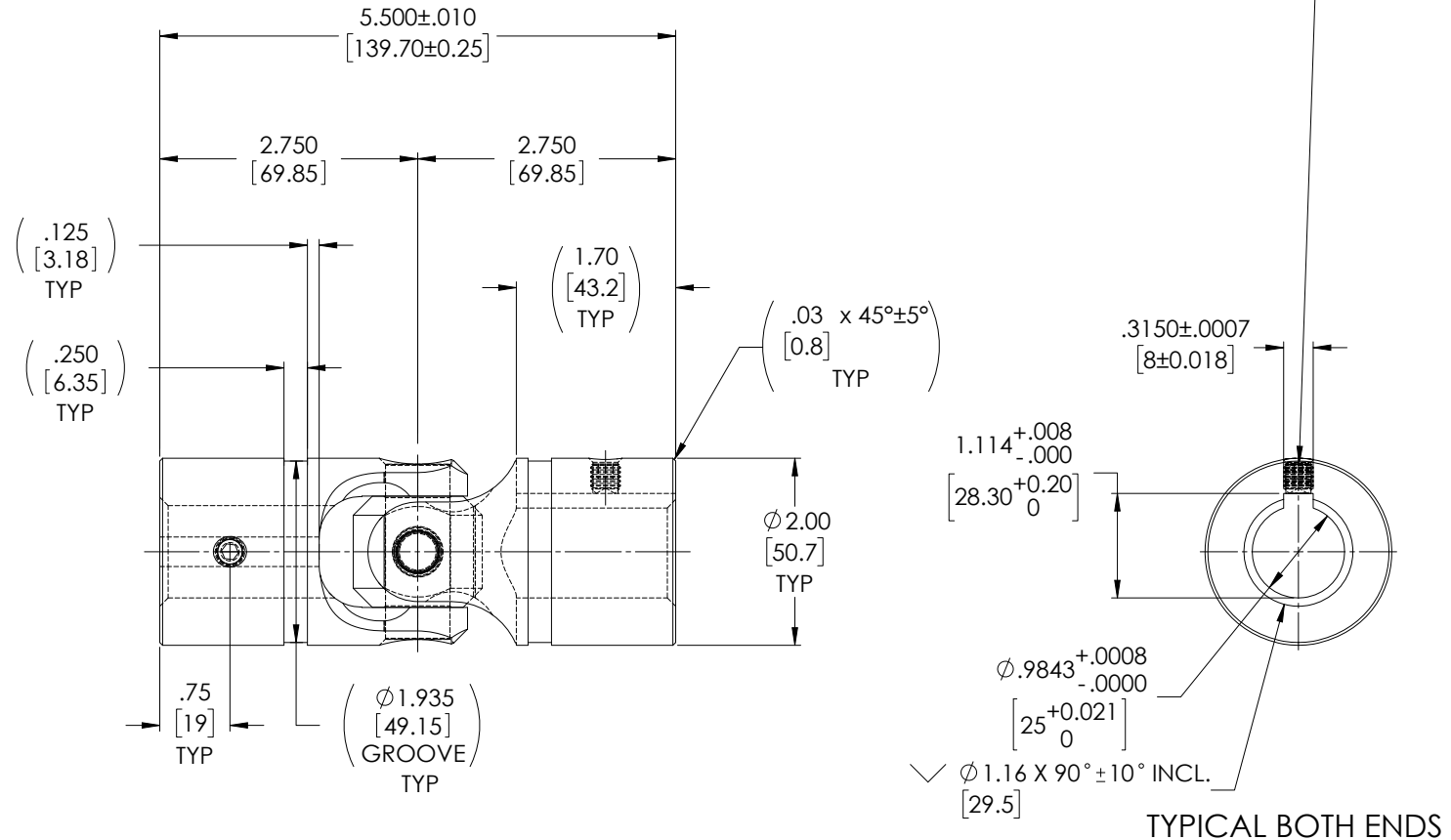
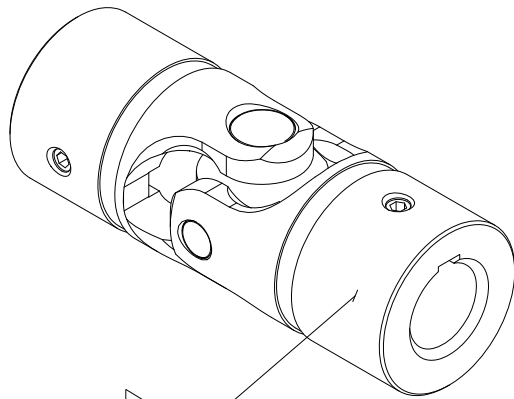


APPROVED

FOR
REFERENCE
ONLY

SOC. SET SCREW, M8x1.25 x 8mm, CUP POINT, 18-8 STAINLESS ST'L 2X



NOTE(s), UNLESS OTHERWISE SPECIFIED.

1 MARK ASSEMBLY w/ "BELDEN" LOGO, PART NUMBER, REVISION LEVEL (IF ANY),
DATE OF MANUFACTURE & BELDEN JOB No.

(2) LUBRICATE U-JOINT w/ LUBRIPLATE # 1200-2, NLGI GRADE 2, AW/EP,
LITHIUM GREASE OR EQUIVALENT.

(3) REFERENCE, MATERIAL: YOKES... TYPE 303 STAINLESS STEEL,
BLOCK & PINS... TYPE 416 STAINLESS STEEL,
RETAINING RING... TYPE 302 STAINLESS STEEL,
SET SCREWS... TYPE 18-8 STAINLESS STEEL.

(4) REF., MAXIMUM OPERATING ANGLE: 45°

DO NOT SCALE DRAWING

UNLESS OTHERWISE SPECIFIED CHAMFER ALL HOLES BREAK ALL SHARP CORNERS DE-BURR ALL FEATURES	STANDARD TOLERANCES: UNLESS OTHERWISE SPECIFIED	MATERIAL STAINLESS STEEL	INITIALS	DATE	Belden Incorporated www.beldenuniversal.com			
	DIMENSIONS ARE IN INCHES [mm]	HEAT TREAT SEE DETAIL DRAWINGS	DRAWN JP	23AUG19				
	TURNED SURFACES: $\sqrt{63}$		CHECKED RNK	09/16/2019		TITLE:		
	MILLED SURFACES: $\sqrt{125}$		ENG APPR. RNK	09/16/2019		ASSEMBLY, UNIVERSAL JOINT		
			MFG APPR.					
PROPRIETARY AND CONFIDENTIAL	ANGULAR MACHINED: $\pm 1.0^\circ$ FRACTIONAL: $\pm .015$ TWO PLACE DECIMAL: $\pm .010$ THREE PLACE DECIMAL: $\pm .005$ FOUR PLACE DECIMAL: $\pm .0005$ CONCENTRICITY: .0025 T.I.R.	FINISH NONE	QC APPR.	COMMENTS:	SIZE A	DWG. NO. UJ-SS2000x25K	REV A	
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BELDEN UNIVERSAL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BELDEN UNIVERSAL IS PROHIBITED.		ALL HOLES TO BE LOCATED ON CENTERLINE (C) WITHIN .005" T.I.R.		INTERPRET GEOMETRIC TOLERANCES I.A.W. ASME Y14.5		SCALE: 1:1	WT (lbs): 3.392	SHEET 1 OF 2