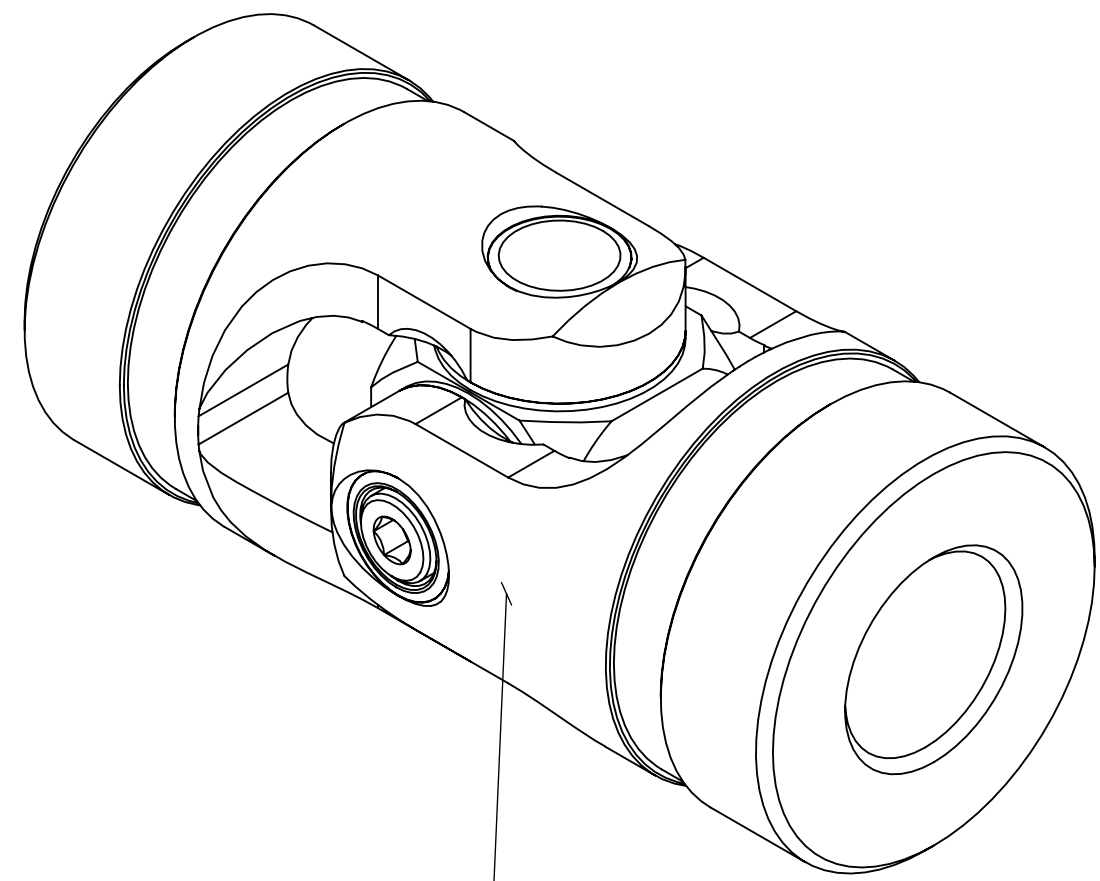


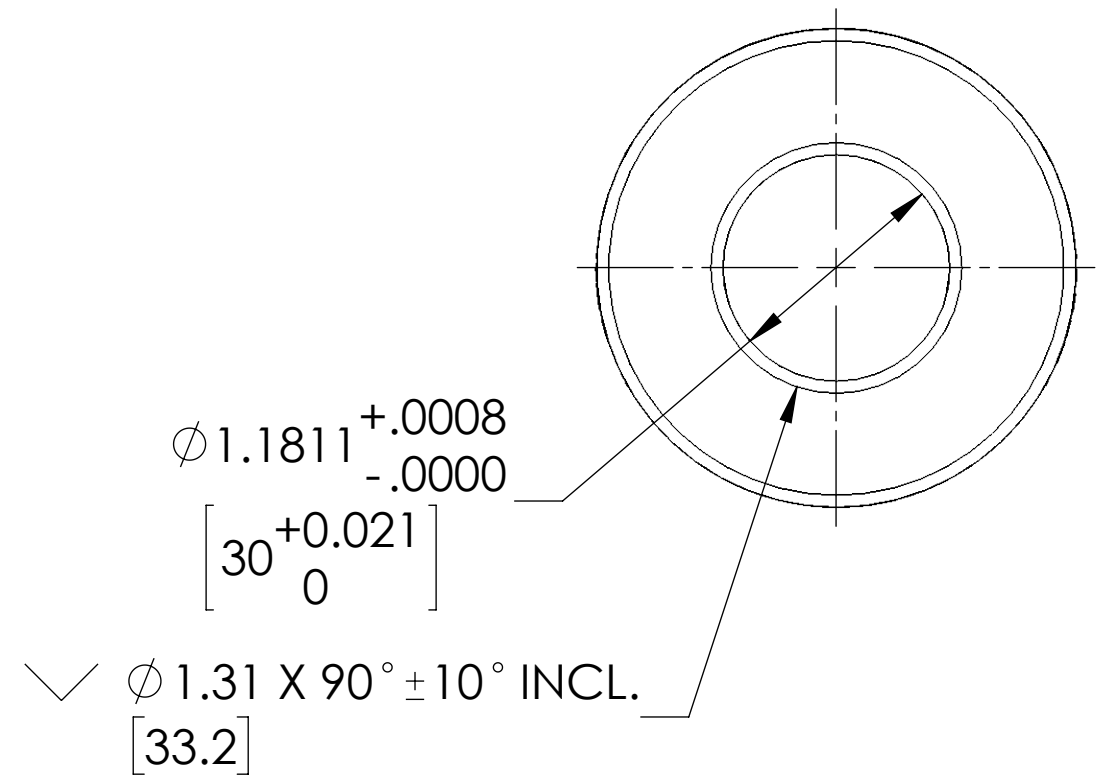
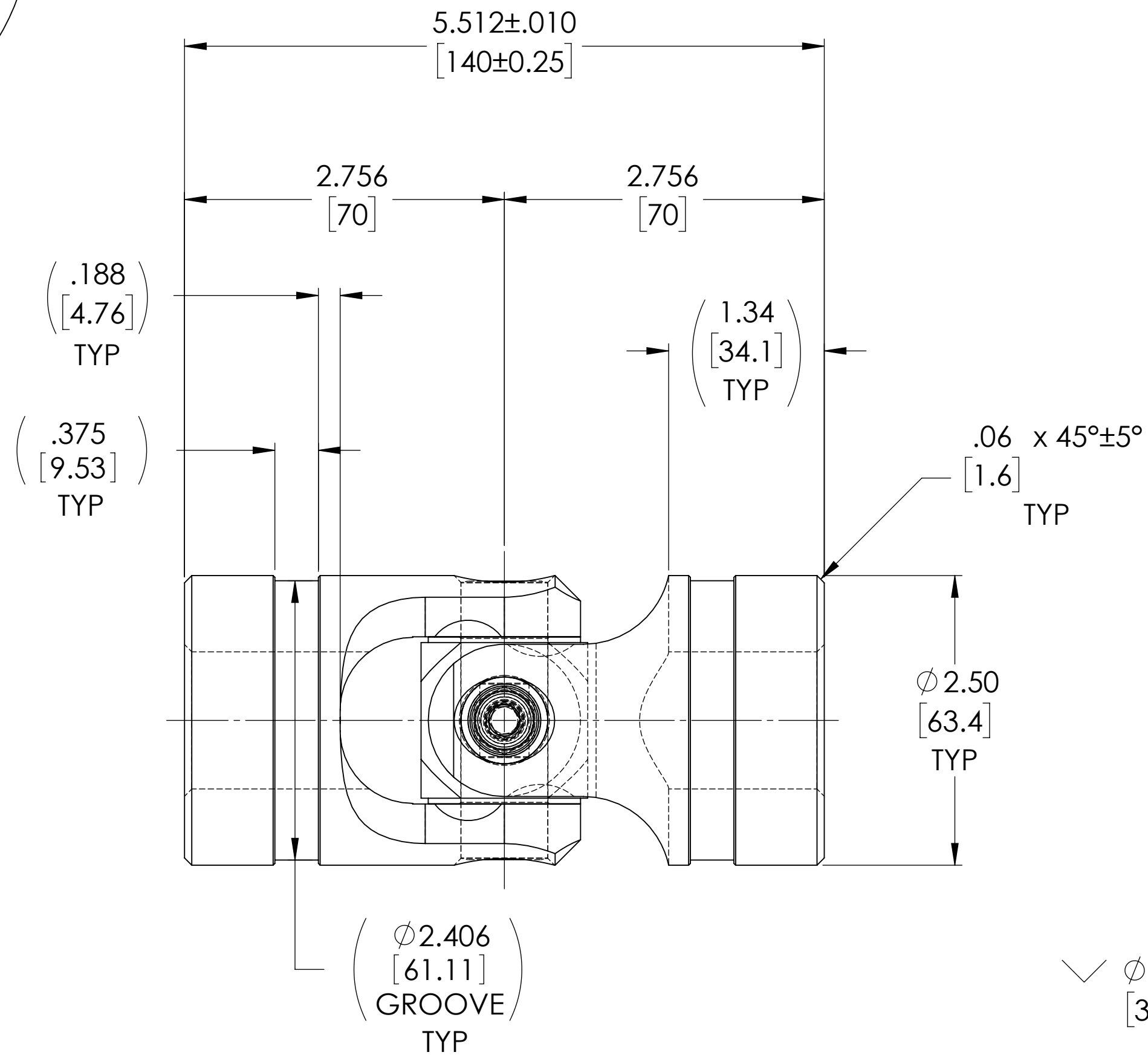
APPROVED

FOR REFERENCE ONLY

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	INITIAL RELEASE	8/20/2020	JP



1



TYPICAL BOTH ENDS

NOTE(s), UNLESS OTHERWISE SPECIFIED.

1 MARK ASSEMBLY w/ "BELDEN" LOGO, PART NUMBER, REVISION LEVEL (IF ANY), DATE OF MANUFACTURE, & BELDEN JOB NUMBER.

(2) LUBRICATE w/ LUBRIPLATE PRODUCT No. 1200-2, NLGI GRADE 2, AW/EP, LITHIUM GREASE OR EQUIVALENT.

(3) TORQUE M8x1.25 SOCKET HEAD CAP SCREW TO 20 FT-LBS.

(4) REF., MAXIMUM OPERATION ANGLE: 45°.

DO NOT SCALE DRAWING

UNLESS OTHERWISE SPECIFIED CHAMFER ALL HOLES BREAK ALL SHARP CORNERS DE-BURR ALL FEATURES TURNED SURFACES: \checkmark ₆₃ MILLED SURFACES: \checkmark ₁₂₅ PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BELDEN UNIVERSAL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BELDEN UNIVERSAL IS PROHIBITED.	STANDARD TOLERANCES, UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES [mm] ANGULAR MACHINED: ±1.0° FRACTIONAL: ±.015" TWO PLACE DECIMAL: ±.010" THREE PLACE DECIMAL: ±.005" FOUR PLACE DECIMAL: ±.0005" CONCENTRICITY: .0025" T.I.R.	MATERIAL: ALLOY STEEL HEAT TREAT: SEE DETAILS FINISH: NONE	INITIALS: JP DATE: 20AUG20 CHECKED: JMH DATE: 08/21/2020 ENG APPR.: JP DATE: 08/21/2020 MFG APPR.: DATE: QC APPR.: DATE:	Belden Universal www.beldenuniversal.com TITLE: ASSEMBLY, UNIVERSAL JOINT
	ALL HOLES TO BE LOCATED ON CENTERLINE (☺) WITHIN .005" T.I.R. INTERPRET GEOMETRIC TOLERANCES I.A.W. ASME Y14.5	COMMENTS:	SIZE: A DWG. NO.: UJ-HD2500x30-140 SCALE: 1:1	REV: A WT (Lbs): 4.998 SHEET 1 OF 2